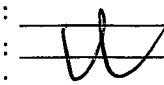
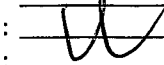



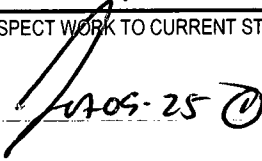


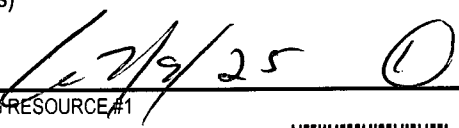


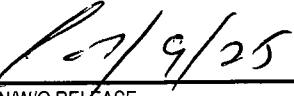


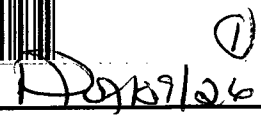

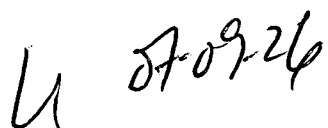


Date: Tuesday, 25/09/2007 10:08:55 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-698-012
Job Number : 34866	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D412698012
This Issue : 25/09/2007 S.O. No. : N/A	Drawing Number : RTN TO STK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 34865	Material : N/A
Written By : 	Due Date : 02/10/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	QC5 INSPECT WORK TO CURRENT STEP
	  
Comment: INSPECT KIT	
2.0	D412698012 Cabin Door Roller Kit RH
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Heli-Access Handle RH B/N 32417 C46 003 	
3.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment: PACKAGING RESOURCE #1 RE-PACKAGE PER PPP USING NEW B/N NEW LABELS & PAPERWORK REQ'D 	
4.0	QC21 FINAL INSPECTION/W/O RELEASE
	  
Comment: FINAL INSPECTION/W/O RELEASE	
Job Completion  	

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 32417

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3183-044

Bracket Assembly

B29821 LX

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

9 D3199-1

Bracket

B32838 8X VP32471 10X LX

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3202-1

Cover

B31658 LX

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location: REV: B

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-06-03